



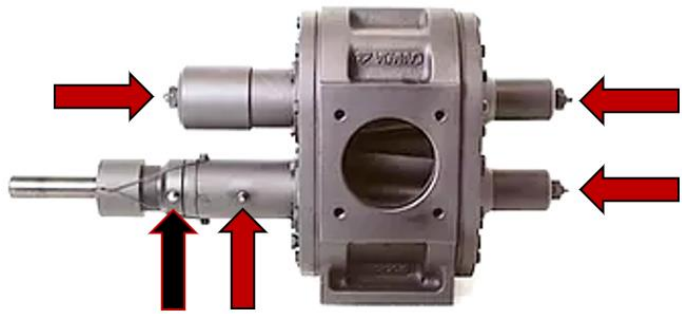


Pump Maintenance

The following are instructions for proper care of your T&E Pump. For your pump to operate at maximum efficiency and to ensure longevity please ensure the following:

- Ensure pump is not run over the maximum recommended RPM, please see individual pump specifications for specific recommendations.
- Pump should be greased according to the following chart:

| | |
|---|--|
| <u>Maintenance on all Regular Pumps</u> | |
| • 5 Grease Nipples in Total: | |
|  | 4 Nipples – 2-3 Shots of Grease <u>PER LOAD</u> |
|  | 1 Nipple – 2-3 Shots of Grease <u>PER WEEK</u> |



NOTE: Leaking grease nipples should be replaced to reduce greasing frequency.

- If equipped with a T&E Oil Lubrication System (OL-001), the grease nipple closest to the packing nut (indicated by a black arrow above) should be greased once per week.
- The T&E Oil Lubrication System requires the oil reservoir to be filled with 50 weight synthetic transmission oil and should be checked periodically to ensure that it has adequate fluid (watch how we do it on our YouTube® channel).
- If hauling highly caustic fluids, we recommend flushing pump daily prior to letting it sit for several hours.
- Freezing temperatures are hard on internal pump parts and can cause irreputable damage. Please drain your pump in cold temps.